

**Amendments to the Specification:**

Please amend the title as follows:

--IMAGE FORMING APPARATUS WITH PHOTSENSITIVE MEMBER  
CLEANING BLADE--

Please replace the Abstract of the Disclosure with the following amended Abstract:

--In an image forming apparatus, the workability of assembling of a cleaning blade is improved, and the dimensional accuracy between the cleaning blade and a photosensitive member is properly ensured. A cleaning blade 19 having a body portion 19a configured by an elastic plate member and a planar base plate portion 19b to which the body portion 19a is secured is held and secured by: a first butting part P1 which is a predetermined position in a first face S1 positioned in a front portion of the base plate portion 19b in the rotation direction of a photosensitive drum 2a to 5a; a second butting part P2 which is in a second face S2 opposed to the first face S1, and which is positioned closer to the photosensitive drum 2a to 5a than the first butting part P1; a third butting part P3 which is an end part of the base plate portion 19b that is opposite to the photosensitive drum 2a to 5a; and the photosensitive drum. ~~{Selected Drawing} Fig. 10--~~

Please replace paragraph [0007] with the following revised paragraph:

--Referring to Fig. 11, in a main unit 1 of the color image forming apparatus, image forming units 2, 3, 4, and 5 for respectively forming toner images of yellow (Y), magenta (M), cyan (C), and black (K) are placed. Exposing devices 6a, 6b, 6c, and 6d are disposed so as to respectively correspond to the image forming units 2 to 5. The image forming units 2 to 5 comprise: photosensitive drums (photosensitive members) 2a, 3a, 4a, and 5a which are irradiated with laser beams emitted from the exposing devices 6a to 6d to form electrostatic latent images on their peripheral faces; developing rollers (developing sections) 2b, 3b, 4b, and 5b which cause toners supplied from respective toner tanks to adhere to the photosensitive drums 2a to 5a, thereby developing the electrostatic latent images as toner images; and cleaning blades which remove away toners that remain on the photosensitive drums 2a to 5a after the image transfer.--

Please replace paragraph [0008] with the following revised paragraph:

--An endless intermediate transfer belt (intermediate transfer member) 7 to which the developed color toner images on the photosensitive drums 2a, 3a, 4a, and 5a are to be overlaid and transferred to form a color toner image is placed below the image forming units 2 to 5 so as to be runnable in the direction of the arrow. In a loop of the intermediate transfer belt 7, a driving roller 8, a tension

roller 9, four first transfer rollers 10a, 10b, 10c, and 10d, and a driven roller 11 are arranged.--

Please replace paragraph [0021] with the following revised paragraph:

--Referring to Fig. 1, in the main unit 1 of the color image forming apparatus, the image forming units 2, 3, 4, and 5 for respectively forming toner images of yellow (Y), magenta (M), cyan (C), and black (K) are detachably placed in sequence. The exposing devices 6a, 6b, 6c, and 6d are disposed so as to respectively correspond to the image forming units 2 to 5.--

Please replace paragraph [0022] with the following revised paragraph:

--As shown in Fig. 2 in detail, each of the image forming units 2 to 5 comprises: the photosensitive drum (photosensitive member) 2a, 3a, 4a, or 5a which serves as a rotatable image carrier; a charging device (charging section) 15 which charges the photosensitive drum 2a to 5a to a uniform potential; the developing roller (developing section) 2b, 3b, 4b, or 5b for causing a toner supplied from a toner tank to adhere to the photosensitive drum 2a to 5a in which an electrostatic latent image is formed on the peripheral face by irradiation of a laser beam emitted from an exposing device 6a to 6d, thereby developing the electrostatic latent image as a toner image; an agitator 16

which agitates the toner in the toner tank; a supply roller 17 which supplies the toner to the developing roller 2b to 5b; a doctor blade 18 which adjusts the thickness of the toner supplied to the developing roller 2b to 5b to a predetermined value, and which charges the toner by friction; and a cleaning blade 19 which removes away a toner that remains on the photosensitive drum 2a to 5a after transferring the image to the intermediate transfer belt 7. The photosensitive drums 2a, 3a, 4a, and 5a which are circumferentially rotated are arranged in a row so that their rotation axes are parallel to one other.--

Please replace paragraph [0029] with the following revised paragraph:

--In the illustrated example, the first and second butting parts P1 and P2 are formed by projections [[21]] which are formed on the holding portion 20. Alternatively, such projections may be formed on the base plate portion 19b. The image forming units 3, 4, and 5 are configured in the same manner as the image forming unit 2 described above.--

Please replace paragraph [0030] with the following revised paragraph:

--Referring to Fig. 1, the endless intermediate transfer belt (intermediate transfer member) 7 to which the developed color toner images on the photosensitive drums 2a, 3a, 4a, and 5a are to be overlaid and transferred to

form a color toner image is placed below the arranged image forming units 2 to 5 so as to be runnable in the direction of the arrow. In a loop of the intermediate transfer belt 7, arranged are the driving roller 8 which drives the intermediate transfer belt 7 to run, the tension roller 9 which applies given tension to the intermediate transfer belt 7, four first transfer rollers 10a, 10b, 10c, and 10d which are arranged correspondingly with the photosensitive drums 2a to 5a, and which cause the intermediate transfer belt 7 to pressingly contact the photosensitive drums 2a to 5a to transfer the color toner images on the photosensitive drums 2a to 5a to the intermediate transfer belt 7, and the driven roller 11 which is rotated as a result of the rotation of the intermediate transfer belt 7 by the driving roller 8. The intermediate transfer belt is circulatingly driven so as to run around these rollers in the direction of the arrow.--